

# Hydrodynamic Analysis of a Four Blade Glass Fiber Reinforced Plastic Marine Propeller

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**Abstract:** Generally, propellers are used to propel ships and underwater vehicles like submarines, torpedoes etc. at their operational speeds with significant thrust. Propeller is a type of a fan that transmits power by converting rotational motion into thrust. In general, propellers are made up of metals like Aluminium and its Alloys, Nickel, Bronze and Stainless steel etc. Composite propellers are expected to give better performance compared to metal propellers with same parameters. Hydro-elastic analysis based on CFD and FEM has been widely used in the engineering field because of its accurate results. In this Paper an attempt is made on the design and hydrodynamic analysis of a four blade marine propeller. The propeller has designed using CATIA V5. The solid model of marine propeller is developed using software HYDROCOMP PROPCAD. The flow parameters for four blade composite propeller are obtained by CFD analysis. Hydrodynamic characteristics of the four blade propeller are calculated theoretically and the suitable advance ratio (J) for designing a composite propeller is found.

**Keywords:** Composite propeller, CFD analysis, advance ratio, hydro-elasticity, hydro-dynamic characteristics

## INTRODUCTION

A propeller is a type of fan that converts rotational motion into thrust by means of power. The transmitted power is converted from rotational motion to generate a thrust which imparts momentum to the water, resulting in a force that acts on the ship and pushes it forward. A pressure difference is produced between the forward and rear surfaces of the airfoil-shaped propeller blade, and a fluid is accelerated behind the blade. A ship propeller is working on the principles of Bernoulli's and Newton's third law.

A 4 blade propeller has following characteristics

- The manufacturing cost is higher than 3 blade propellers.
- 4 blade propellers are normally made up of stainless steel alloys.
- Have better strength and durability.
- Gives a good low speed handling and performance.

- Has a better holding power in rough seas.
- 4 blade propeller provides a better fuel economy than all the other types.



Fig. 1: Four blade propeller

Review of literature reveals that most of the work done on static and harmonic analysis. A little amount of work has been initiated on hydro-elastic analysis. Most of the work is done on 3 blade propeller by using Nickel Aluminium Bronze (NAB) alloy and CFRP. Fiber reinforced plastics are extensively used in the manufacturing of various structures including the marine propeller. The hydrodynamic aspects in the design of composite marine propellers have attracted attention because they are important in predicting the deflection and performance of the propeller blade.

In this Paper an attempt is made design and hydrodynamic analysis of a four blade marine propeller. The propeller has designed using CATIA V5. The flow parameters are calculated by using ANSYS 18

#### *Hydrodynamic Analysis of Propeller*

In fluid dynamics, hydro-elasticity is a branch of science which is concerned with the motion of deformable bodies through liquids. The theory of hydro-elasticity describes the effect of structural response of the body on the fluid around it. It is the analysis of the time-dependent interaction of hydrodynamic and elastic structural forces.

Hydro-elasticity of concern in various areas of marine technology such as:

- High-speed craft.
- Ships with the phenomena springing and whipping affecting fatigue and extreme loading
- Large scale floating structures such as floating airports, floating bridges and buoyant tunnels.
- Marine Risers.
- Cable systems and umbilical's for remotely operated or tethered underwater vehicles.
- Seismic cable systems.
- Flexible containers for water transport, oil spill recovery and other purposes.

#### *Hydrodynamic Characteristics:*

The hydrodynamic characteristics of a propeller are thrust, torque and efficiency. The performance characteristics of a propeller can be divided into two groups

- Propeller Hull Properties
- Open water

#### *Propeller Hull Interaction:*

When a propeller operates behind the hull of a ship its hydrodynamic characteristics differ from the characteristics of the same propeller operating in open water condition. This is mainly due to different flow conditions. Theoretically the interaction phenomenon is caused by three main effects:

- Wake gain
- Thrust deduction
- Relative-rotative efficiency

#### *Open Water Characteristics:*

The term "Open water" refers to the condition where the propeller is not obstructed by the hull and is fully exposed to the water around it. Open water tests are carried out to obtain different coefficients which are used to find the open

waterefficiencyof propeller. This efficiencyis used toestimatethe powerthat aproPELLERwould require. Theforces andmomentsproducedbythe propellerareexpressed interms of a series of non-dimensionalcharacteristics.These non-dimensional termsexpressingthegeneral performance characteristicsare:

- Advance Coefficient  $J = V_a/(ND)$
- ThrustCoefficient  $K_t = T/(\rho N^2 D^4)$
- Torque Coefficient  $K_q = Q/(\rho N^2 D^5)$
- Propeller Efficiency  $\eta_0 = (T^* V_a)/(2\pi N Q)$
- Propulsive Efficiency  $\eta_t = (R_t^* V_s) / (2\pi N Q)$

Where  $V_a$ =the waterspeed of thevessel,  $N$  =propeller’srotationalspeed inrpm,  $D$  =propeller’s diameter,  $T$  =Thrust in Newtons,  $Q$ = Torque in N-m,  $A$ =Propulsion area,  $R_t$ = Total Ship resistance

*Advance Ratio:*

In marine hydrodynamics, the advance ratio is the ratio of the speed of free stream fluid to the propeller tip speed. The advance ratio is a useful non-dimensional velocity in propeller theory, since propellers will experience the same angle of attack on every blade airfoil section at the same advance ratio regardless of actual forward speed.For a specific propeller geometry,  $K_t$  and  $K_q$  are often given as a function of the advance number  $J$ . It is a dimensionless number indicating some speed. It has all the components of how fast the rpm should be. These co-efficients are experimentally determined by so-called open water tests, usually performed in a cavitation tunnel or a towing tank.

Thesenon-dimensionalparametersareusedtodisplayopenwaterdiagrams(performance)ofapropellerwhichgivescharacteristicsofthepoweringperformanceof aproPELLER.

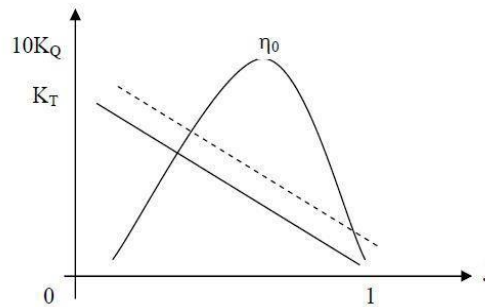


Fig.2: Model performance curves

Inthepresentpaperhydrodynamiccharacteristicsofthepropelleriscalculatedtheoreticallybyusingtheabovenondimensionaltermsinopenwatercondition.ThethrustandtorquewhicharerequiredforcalculationsareobtainedfromCFDanalysis.Theopenwatercharacteristicsare doneattwodifferentrpmi.e.909rpmmand454rpmmand the results are compared.

**Results and Discussion:**

The hydrodynamic characteristics such as torque and thrust of a four blade propeller at various advance ratios is calculated theoretically for two different rpm and are presented in table 1 and table 2. torque coefficient, thrust coefficient and efficiency of a four blade propeller at various advance ratios is calculated for two different rpm and are presented in table 3 and table 4.The graphs are drawn for advance ratio Vs hydrodynamic characteristics for two different rpm and are presented in figure 3 and figure 4.

Table: 1.Thrust and torque at 909 rpm

Thrust in N	Torque inN-m
2455.8	348
1951	309.5
1456	267
988.97	224.4
527.1	180.68
303.14	133.37

Table: 2.Thrust and Torque at 454 rpm

Thrust in N	Torque in N-m
614	87.24
488.89	77.7
365.26	67.14
247.7	56.44
131.5	45.47
70.84	33.6

Table: 3.shows thrust coefficient, torque coefficient and efficiency at 909rpm

909RPM OF PROPELLER			
J	$K_t$	$10K_q$	EFFICIENCY
0.5	0.082559	0.194983	0.437616296
0.56	0.065588	0.173412	0.337268864
0.62	0.048948	0.149599	0.323022973
0.68	0.033247	0.125731	0.286325999
0.74	0.01772	0.101235	0.206255843
0.8	0.010191	0.074727	0.173726747

Table: 4.Shows thrust coefficient, torque coefficient and efficiency at 454rpm

454RPM OF PROPELLER			
J	$K_t$	$10K_q$	EFFICIENCY
0.5	0.082762	0.195987	0.336242488
0.56	0.065898	0.174555	0.336672803
0.62	0.049234	0.150832	0.322286667
0.68	0.033388	0.126794	0.285152896
0.74	0.017725	0.102149	0.20448544
0.8	0.009549	0.075483	0.161160696

For the above tabulated data graphs are drawn and are shown in fig. no 3 and fig. no 4

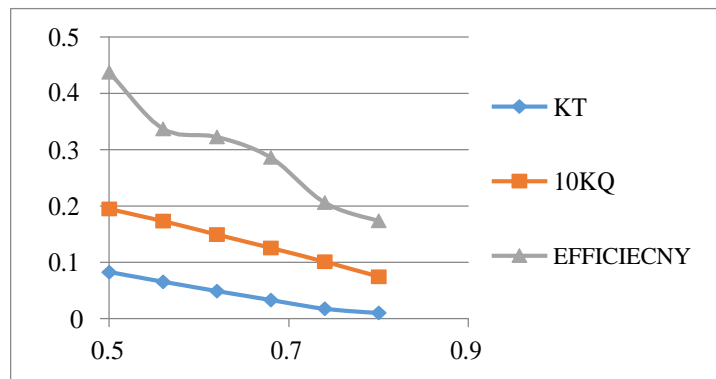


Fig. 3: Graph between thrust coefficient, torque coefficient and efficiency at 909 rpm

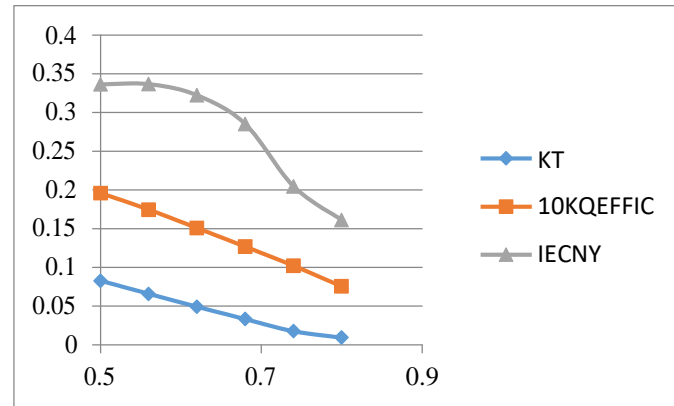


Fig. 4: Graph between thrust coefficient, torque coefficient and efficiency at 454 rpm

### CONCLUSIONS

The four blade marine propeller is designed by using CATIA V5. The flow parameters for four blade composite propeller are obtained by CFD analysis. The hydrodynamic characteristics such as torque, thrust and efficiency of a four blade propeller at various advance ratios is calculated theoretically for two different rpm and compared with the experimental data. From the above calculations it is proposed that the advance ratio,  $J = 0.66$  is sufficient for designing a composite propeller.

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