

DESIGN AND ANALYSIS OF CATALYTIC CONVERTER MODEL WITH SHAPE CHANGE FOR OVERALL IMPROVEMENT IN FLUID FLOWS. Ramasubramanian¹, S. Baskar², R. Pugazhethi³, M Ganesh⁴

^{1,2,4} Department of Automobile Engineering, VELS Institute of Science, Technology & Advanced Studies (VISTAS), Tamil Nadu, India.

³ Department of Mechanical Engineering, VELS Institute of Science, Technology & Advanced Studies (VISTAS), Tamil Nadu, India.

^{1*} Corresponding Author Email: raams87@gmail.com,

²baskar133.se@velsuniv.ac.in

Keywords: Catalytic Converter, CFD, Velocity, Mesh, Static pressure

ABSTRACT

The main objective is to improve the fluid flow through the catalytic converter there by increasing the overall efficiency of its working. Based on this concept we intend to propose a new shape for the monolith present commonly used in the catalytic converter.

The catalyst converter acting as substrate. The automotive catalytic converter, usually the core is a ceramic monolith that has the honeycomb structure. The Metallic foil monoliths finished by Kanthal (FeCrAl) were used in various applications particularly wherever high heat resistance is needed. The substrate was structured to produce a big surface area. The most catalytic converters are used in cordierite ceramic substrate.

In a catalytic converter as there are no moving parts, its working and operating efficiencies are solely dependent on the fluid flow inside its chambers which is the exhaust gases from the engine room. The absorption rate is proportionally high when the flow is laminar. However, due to the inner workings of the combustion chambers, it is not the case in general.

The main purpose is intend to regulate the flow with shape change of the monolith thereby expecting improved fluid flow with less turbulence and high dissipation rate through the substrate.

Abbreviations

CFD Computational Fluid Dynamics

CC Catalytic Converter

IC Internal Combustion

1. INTRODUCTION

The catalytic converter is a device which acts as exhaust emission control that the converts toxic such as pollutants and gases in the exhaust gas from the IC engine into less-toxic pollutants through the catalyzing a redox reaction. The catalytic converters were frequently used in IC engine fuelled by gasoline or diesel as fuel. The first catalytic converter was in United States et. al. Arulprakasajothi (2015).. The two-way converter combines oxygen along with unburned hydrocarbons (HC), carbon monoxide (CO) and produce water

(H₂O) and carbon dioxide (CO₂). However still the two-way converters are used to lean-burn engine etc. Because three-way-converter needs either stoichiometric or rich combustion for successfully minimize the NO_x Vinod et. al. (2011).

The catalytic converters structured to produce a large surface area by substrate. The substrate is mostly used in the catalytic converter. The catalytic materials are titanium dioxide, Aluminium oxide, silicon dioxide can be used et. al. Mahalingam (2017). This in used maximizes the catalytically active surface which are available to react with the engine exhaust gases. The catalytic metal particles are withstand at high temperature of 1000 °C.

The platinum is mostly used as active catalyst, but is not suitable for such cases due to other reactions and cost.

2. METHODOLOGY

Catalytic Converter Model Creation in NXCAD

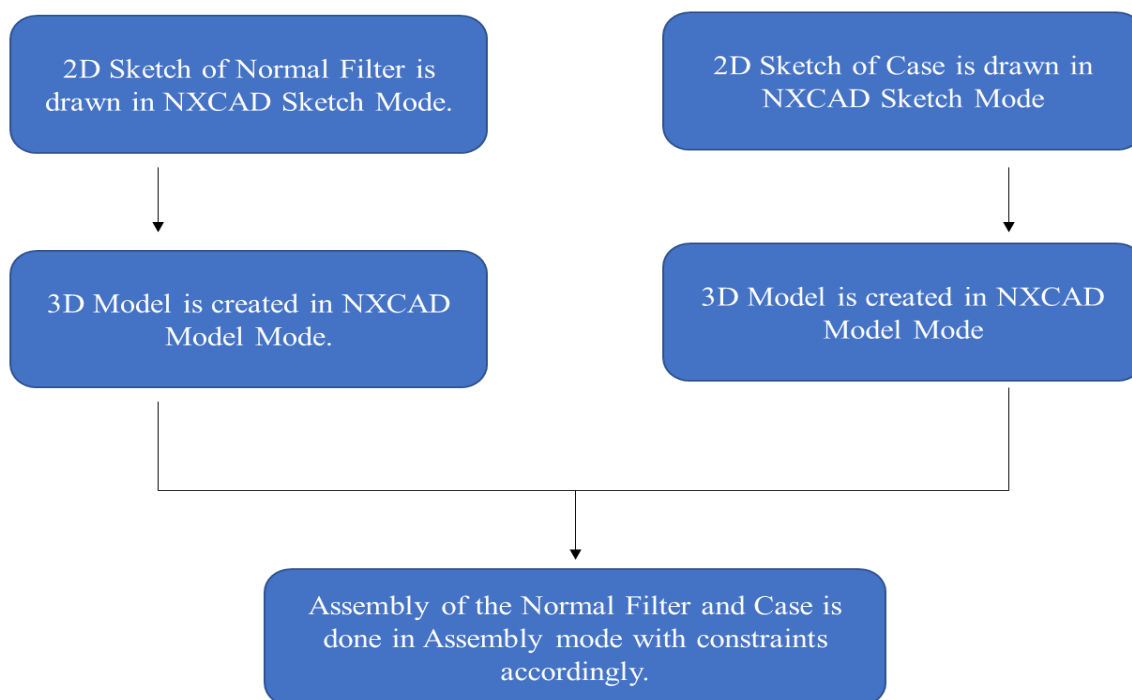


Fig.2.1 Catalytic Converter model

The general catalytic converter model creation is shown in above figure 2.1. The model was developed by using NXCAD. The 2D sketch is prepared by using NXCAD and convert into 3D model by same software. The assembly work is carried out by using normal filter followed bu various constraints.

3. DESIGN OF CATALYTIC CONVERTER

3.1 Reference Model

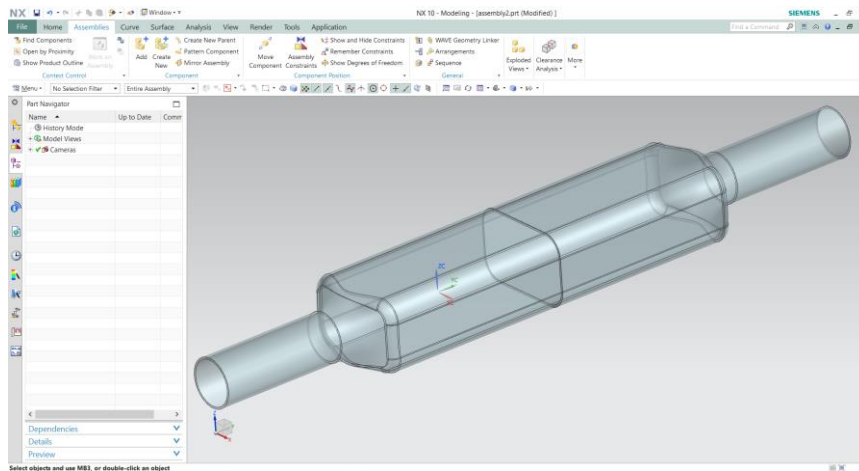


Fig. 3.1 Reference Model

The reference model which is shown in figure 3.1 and aero model is shown in figure 3.2. The both model plotted by using NXCAD.

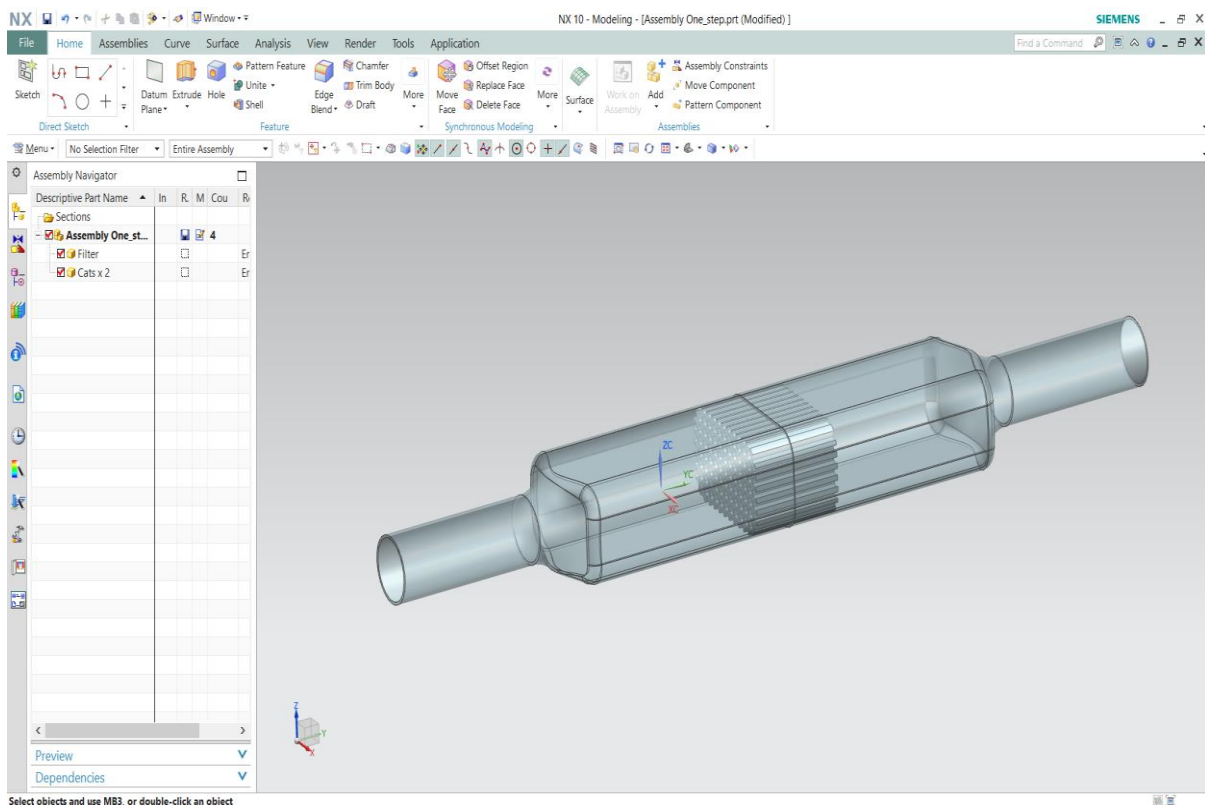


Fig. 3.1 Aero Model

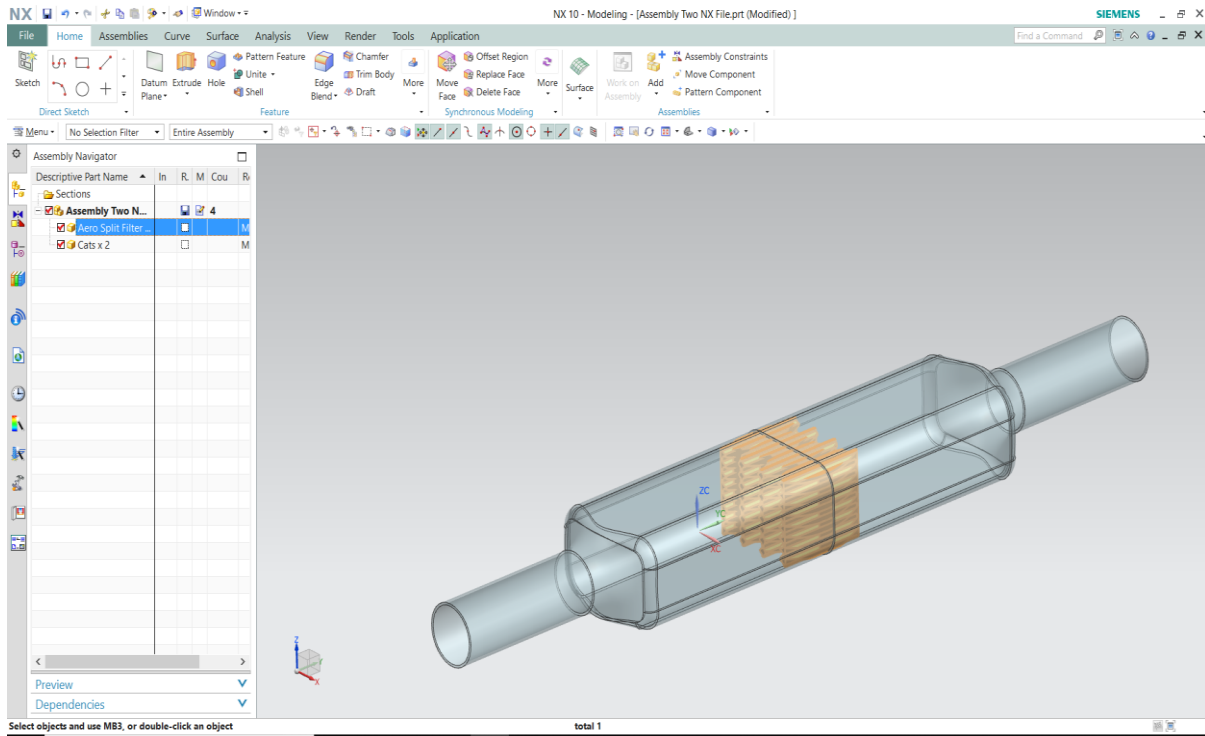


Fig. 3.3 Updated Reference Model

The updated reference model which is shown in figure 3.3 and updated aero model is shown in figure 3.3. The both model plotted by using NXCAD.

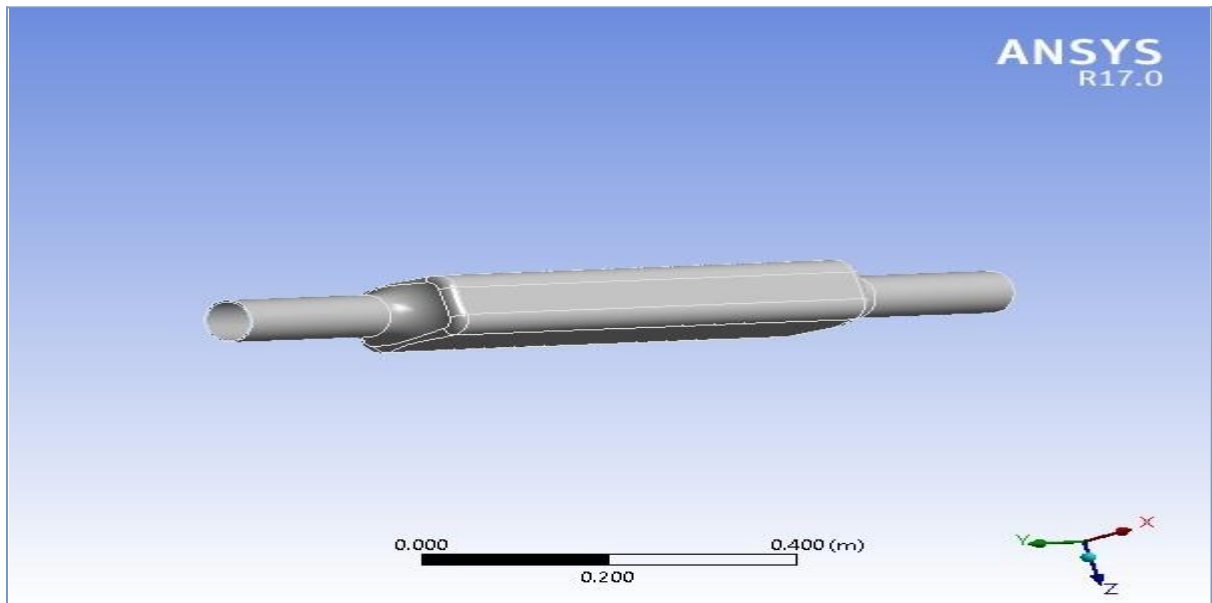


Fig. 3.4 Updated Aero Model

4. REFERENCE MODEL CFD RESULTS

Case material consideration: Aluminium 6061.

Inlet Condition: Velocity – 50 m/s | Outlet Condition: No back pressure.

Operating outside temperature: 300K | Working Fluid: Carbon di-oxide (CO₂).

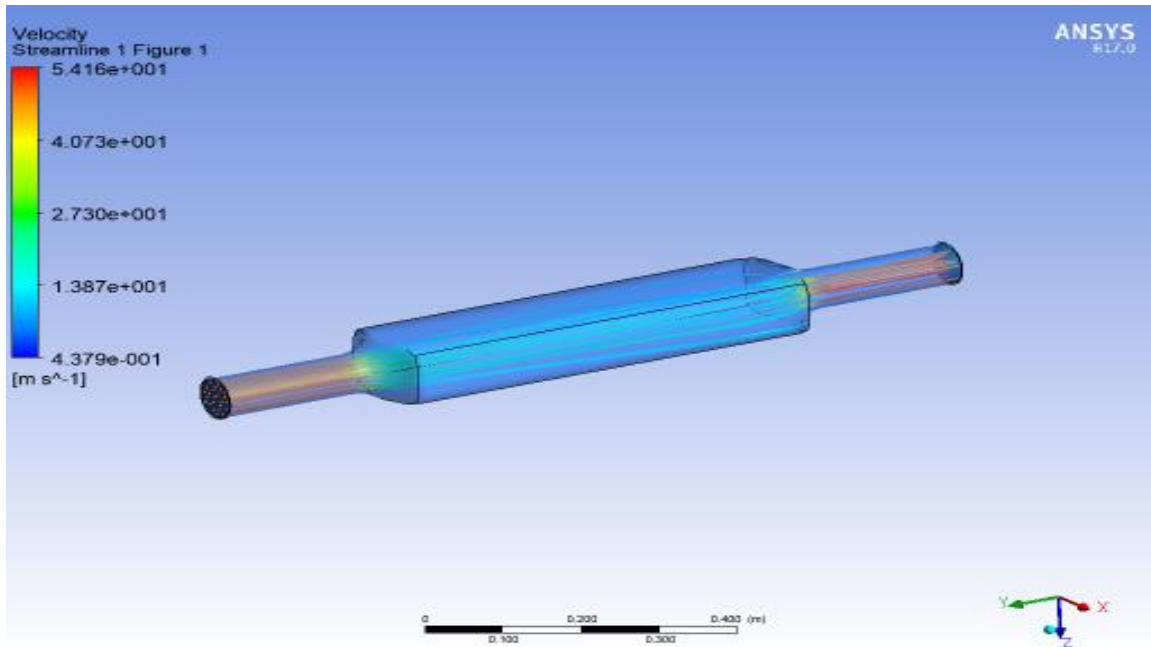


Fig.4.1 Velocity Streamline

The velocity streamline analysis is shown in figure 4.1 and velocity distribution contour in flow direction is shown in figure 4.2.

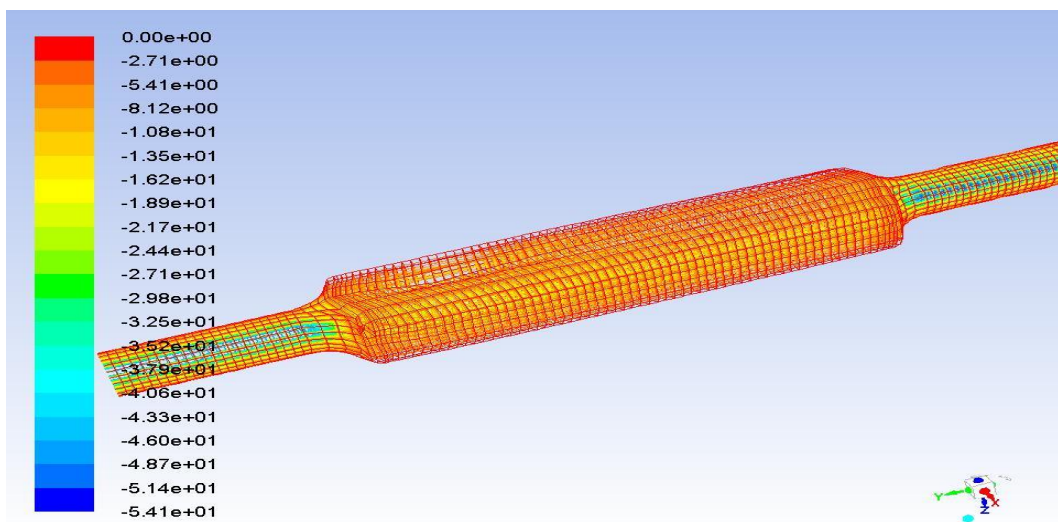


Fig. 4.2 Velocity Distribution Contour in Flow Direction

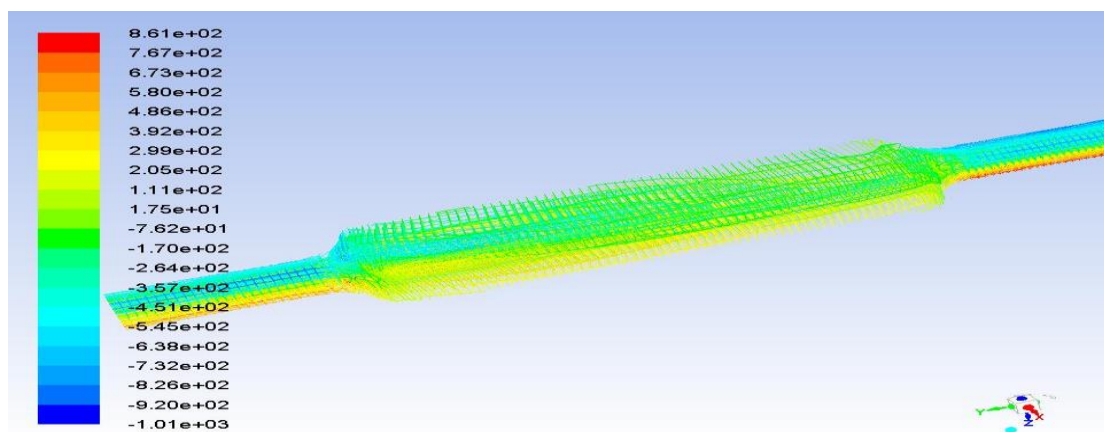


Fig.4.3 Change in Velocity (dY) Vs Position

The change in velocity vs Position is shown in figure 4.3. Here change in velocity taken in X axis and Position taken in Y axis.

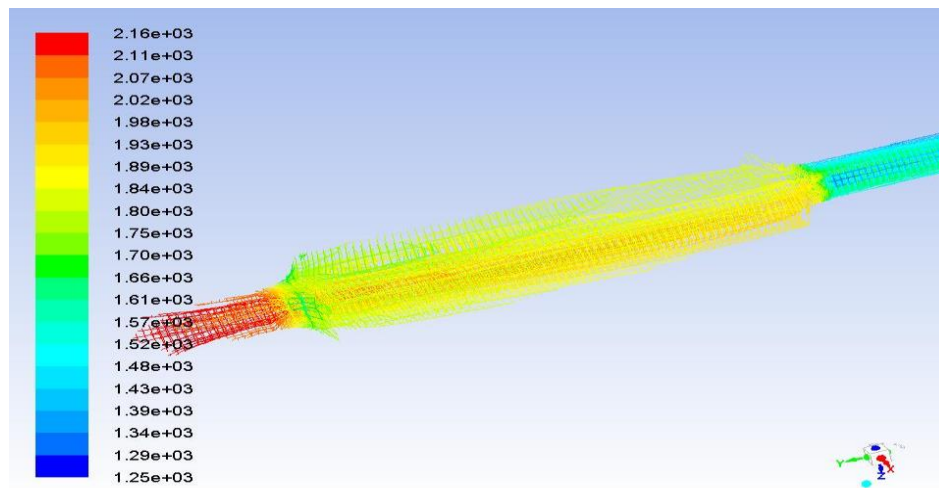


Fig.4.4 Total Pressure Distribution Vs Position

The total pressure distribution vs position is shown in figure 4.4. Here total pressure distribution taken in X axis and Position taken in Y axis.

Acknowledgment

We thank to Dr. V. Rajasekaran for support and helped to our work.

5. CONCLUSION

The proposal of new design for catalytic converter filter is created in PLM software NXCAD. The new aero model created would be analysed with CFD tests using analysis software ANSYS FLUENT. In the current model of Catalytic Converter (CC) the Filter used is a conventional one with honeycomb design for the fluid dissipation. The honey comb structure is selected for its structural stiffness as the working environment is fluctuating in high temperature differences. In conventional model the absorption is done logically by fluid flow obstruction. This results in turbulences and backpressure of the exhaust gases. The new shape facilitates an aero foil profile which will reduce the turbulence and caters to less obstruction in fluid flow. This improvement is expected based on the new shape in comparison with the conventional filter which has more obstructive shape for absorption. Moreover, the less material for surface absorption than conventional design is achieved by adding more aero foil split units in the updated Aero Filter Model and Analysed. On conclusion of complete project, we expect improved velocity distribution and pressure distribution with the new design model than the conventional model which is used in current models. This facilitates uniform reaction states and also high dissipation rate with less back pressure for the exhaust systems.

REFERENCES

1. Vinod M. Janardhanan and Olaf Deutschmann. Computational fluid dynamics of catalytic reactors. In modeling of Heterogeneous Catalytic Reactions: From the molecular processes to the technical system. O. Deutschmann (Ed.) Wiley-VCH, Weinheim 2011 (DOI: 10.1002/9783527639878.ch8).
2. S. Baskar, V. Vijayan, S. Saravanan, A.V. Balan & A. Godwin Antony, "Effect of Al₂O₃, Aluminium Alloy and Fly Ash for Making Engine Component", International Journal of Mechanical Engineering and Technology (IJMET), ISSN print: 0976-6340

- and ISSN Online: 0976-6359, IAEME Publication, Journal homepage: <http://www.iaeme.com/IJMET/index.asp>, Volume 9, Issue 12, December 2018, pp. 91-96, Article ID: IJMET 09-12-011.
3. S. Baskar, M. Chandrasekaran, T. Vinod Kumar, P. Vivek & S. Ramasubramanian, "Experimental Studies on Flow and Heat Transfer Characteristics of Secondary Refrigerant Based CNT Nanofluids for Cooling Applications", *International Journal of Ambient Energy*, ISSN: 0143-0750 (Print) 2162-8246 (Online) Journal homepage: <http://www.tandfonline.com/loi/taen20,02Apr2018,DOI:10.1080/01430750.2018.1456970>.
 4. S. Baskar, M. Chandrasekaran, T. Vinod Kumar, P. Vivek & L. Karikalan, "Experimental Studies on Convective Heat Transfer Coefficient of Water/Ethylene Glycol-Carbon Nano Tube Nanofluids", *International Journal of Ambient Energy*, ISSN: 0143-0750 (Print) 2162-8246 (Online) Journal homepage: <http://www.tandfonline.com/loi/taen20,16Mar2018,DOI:10.1080/01430750.2018.1451381>.
 5. Baskar S, Karikalan L, "Performance Study and Characteristic on a Domestic Refrigeration System with Additive of Zirconium Oxide (ZrO₂) Nano-Particle as Nano-Lubricant", *International Journal for Research in Applied Science & Engineering Technology (IJRASET)*, ISSN: 2321-9653; IC Value: 45.98; SJ Impact Factor: 6.887 Volume 5 Issue X, October 2017- Available at www.ijraset.com.
 6. L.Karikalan, M.Chandrasekaran, S.Ramasubramanian, S.Baskar, "Hybridization of Composites using Natural and Synthetic Fibers for Automotive Application", *IJSRST | Volume 3 | Issue 7 | September-October 2017 | Print ISSN: 2395-6011 | Online ISSN: 2395-602X*.
 7. Baskar, Karthikeyan, "Heat transfer characteristics of acetone/water mixture in a tubular heat exchanger with turbulator", *International Conference on Advanced Nano-materials and Emerging Engineering Technologies (ICANMEET) 2013*, pp.627 - 630, 24-26 July 2013.
 8. Devarajan, Y., Munuswamy, D. B., & Mahalingam, A. (2017). Performance, combustion and emission analysis on the effect of ferrofluid on neat biodiesel. *Process Safety and Environmental Protection*, 111, 283–291. doi:10.1016/j.psep.2017.07.021.
 9. Arulprakasajothi, M.,Elangovan, K., Chandrasekhar, U., & Suresh, S. (2018). Performance study of conical strip inserts in tube heat exchanger using water based titanium oxide nanofluid. *Thermal Science*, 22(1 Part B), 477–485. doi:10.2298/tsci151024250a.
 10. Mahalingam, A., Munuswamy, D. B., Devarajan, Y., & Radhakrishnan, S. (2018). Emission and performance analysis on the effect of exhaust gas recirculation in alcohol-biodiesel aspirated research diesel engine. *Environmental Science and Pollution Research*. doi:10.1007/s11356-018-1522-4.
 11. Arulprakasajothi, M., Chandrasekhar, U., & Yuvarajan, D. (2018). Influence of conical strip inserts in heat transfer enhancement under Transition flow. *International Journal of Ambient Energy*, 1–7. doi:10.1080/01430750.2018.1472651.