

Flexural Performance of Fiber Reinforced Concrete

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Abstract

Concrete made with Portland cement has some extraordinary highlights: it is moderately solid in pressure yet the strain ends up powerless and fragile, these two shortcomings have constrained its use. The basic shortcoming of cement is that as the solid is put and the breaks start before it has solidified, these splits are the fundamental driver of shortcoming in concrete, particularly Large on location applications later outcome in a general absence of crack and disappointment and stability. The shortcoming in stress can be overwhelmed by the utilization of regular bar fortification and by some the degree of the consideration of an adequate measure of fiber. Polypropylene is an engineered hydrocarbon polymer, in which fiber is utilized expulsion Process by warming a material through a kick the bucket makes its utilization solid and powerful use With critical decrease of plastic and the interior ductile and weights of the material Reduction of shrinkage and warm splitting notwithstanding the distinctive proportions of polypropylene fiber on paper, manages the impacts Concrete properties were utilized to identify its consequences for a trial program Flexural execution of cement. A huge increment in spite of the fact that flexural, pliable and shear quality was found, there was no adjustment in pressure control Mentioned. Likewise, the scope of extents decreases from 73% to 80% by expansion in the strands in the scope of 0% to 2%.

Keywords: - Polypropylene Fiber, Flexural Strength.

1. Introduction

Polypropylene fiber is hydrophobic, that is they don't hold water. Consequently, when put in a strong cross section they require simply be mixed adequately long to ensure scrambling in the strong mix. The blending time of fibrillated or tape fibers ought to be kept to a base to keep up an essential division from conceivable destroying of the strands. The sort of polypropylene fiber suggested by producers for clearing applications is the asked for fibrillated fiber. The length of fiber prescribed is regularly joined to the evident most significant size of total in the blend. Makers support that the length of the fiber be more basic than twofold the partition across finished of the total. This would be obvious with past encounters with steel strands and additionally with current speculations on fiber dispersing and holding". The makers

of fibrillated strands suggest their things for the running with purposes in clearing: to diminish plastic shrinkage and defenselessness, to manufacture impact affirmation, scratched spot protection, consumption, moreover, cohesiveness (for use in slip restricting and on sprinkle slants), and to give a monetarily sharp substitution to welded wire surface (WWF). In any case, they don't propose showing fibers for the control of part from outside weights, broadened basic quality, bump thickness diminishing, joint confining lessening, or substitution of central steel stronghold. Mono fiber strands, as appeared by fiber makers, essentially give control of breaking caused by shrinkage and warm weights happening at early ages. These strands give no post-split favored outlook and are utilized just for shrinkage part and not to offer changes to other arranging properties.

The measure of polypropylene strands endorsed by most makers for use in clearing mixes furthermore, most exceptional mixes is 0.1 percent by volume of bond (0.889 to 0.949 kg for each cubic meter). Researchers have attempted different things with fiber volumes up to 7.0 percent. Fiber volumes more prominent than 2.0 percent routinely fuse the utilization of solid filaments, which are not all things considered for clearing applications due to manufacture limit issues. Fiber volumes up to 0.5 percent can be utilized without tremendous acc. constraints to the blend degrees. As volume levels approach 0.5 percent, air-entraining and water-reducing admixtures are required.

2. Literature Review

Survey of work done by different specialists talks about the instrument of fiber-grid interaction where different models are utilized to process the holding between the fibers and concrete lattice. As the holding of fiber and the network assumes a noteworthy part in the composite conduct. Besides, this section additionally introduces audit of writing significant to the examination and tests improved the situation fiber strengthened cement by and large with a unmistakable quality of structural designing application.

1. **As per Balaguru (1988)** the uniaxial weight test is normally used to overview the lead of cement in weight. This makes a mix of shear frustration near the fulfillments of the case with sidelong swelling of the unconfined central territory joined by breaking parallel to the stacking center minute that the even strain defeats the structure part strain in weight. Strands can influence these highlights of uniaxial compressive direct that join shear weight and tractable strain. This can be seen from the broadened strain oblige what's more from the expanded durability (area under the bend) in the post-split bit of the weight strain wind.
2. **Khajuria and Balaguru, (1989)** reported that if more water is added to fiber cement to enhance its workability, there will be reduction in the compressive strength of concrete. this reduction is due to addition of water or by entrapped air not by the addition of fiber.
3. **Johnston and Skarendahl, (1992)**. Reported that the expansion of fiber up to 0.1% volume does not influence the compressive quality. It is discovered that the fiber has less

impact on the compressive quality of the solid. Both slight increment and abatement in the quality is because of the expansion of fiber and the decline in quality is because of inadequate union.

4. Alhozaimy, A.M., et al (1995) completed exploratory examinations on the impacts of including low volume divisions (0.33-0.5%) the expansion of large scale manufactured polypropylene filaments demonstrated a 10 to 15% expansion in part elasticity.

3. Methodology

As in the written work study I have picked the polypropylene fiber for affecting the strong mix and I to have select the particular degrees of polypropylene fiber for getting the quality assortment at 0%,0.1%,0.3%,0.5%,1%,1.5%,2%, and for making the PPFRC we required differing materials which are depicted below

4. Material

4.1 Cement

The Cement used was Pozzolana Portland concrete (PPC) with a specific gravity of 3.1 Introductory and last setting circumstances of the solid were 69 min and 195 min, separately.

4.2 Aggregates

Good quality of sand was utilized as a fine total which went through the 4.75mm sifter. The course total utilized which held in I.S Sieve No.480 (4.75mm). The coarse total used as a piece of this exploratory examination are of 20mm size the total are free from clean before used as a piece of the strong.

4.3 Fibers

Strands vary in types, geometry, properties and openness being developed industry. Most customary sorts of fibers are steel strands, glass fibers, and polypropylene strands. These utilizations may change in concrete for different applications. The strands are looked over their properties like, reasonability, cost and openness.

Outstanding sorts of fibers, for instance, carbon, and Kevlar, typical strands, mineral fibers, and asbestos fibers may use in ruthless condition. These qualifications and utilization of strands depends upon the essential of lead and properties for a strong, allowing the development the express effects and mechanical properties. Fiber geometry shifts from trapped end strands, curved fibers, contorted wires, fiber work, wave-cut strands, far reaching end fibers till different sorts and geometries.

4.4 Polypropylene Fibers

Polypropylene is the world's second-most generally delivered engineered plastic, after polyethylene. In 1956 right off the bat the polypropylene fiber was utilized as solid admixture for the development of an impact protection working for US corps of Engineers. The fiber is ceaselessly enhanced and today it is utilized for creating fiber fortified or as a generation in thin sheet parts.

The utilization of fiber is expanded in the development of structure as it enhances the durability, flexural quality, rigidity and effect quality and disappointment method of cement. Polypropylene twine is modest, plentifully accessible, and like all synthetic strands of a steady quality. Some properties of this fiber are as follows

1. Its hydrophobic
2. Water requirement is nil for it
3. Its chemically uncreative
4. It is known as isotactic polymer



Polypropylene Fiber



Aggregate



Cement

5. Mix Design

The way toward choosing reasonable sort of element of cement and deciding their sum as indicated by the solid of required quality toughness and workability it is named as a solid blend plan. The objective quality of cement was M35 the blend extent is appeared in the table. The conduct of fiber was done by looking at the solid (0% fiber) by the solid of fiber 0.5% to 2 %.

Table-1 Mix Design

Material	Portion	Weight in kg/m ³
cement	1	400
F.A	1.60	642
C.A	2.91	1165
W/C	.43	.43

6. Casting of Sample

Bar test of size 100*100*500 was paid ahead of time by M35 solid blend first we paid ahead of time a pillar with basic concrete and after that we blend a polypropylene fiber and prepaid bar test.

7. Experimental work

Flexural strength: -It's otherwise called modulus of burst, twist quality or transverse break quality is characterizing as the worry in the material just before it yields flexural test.

The flexural nature of strong bar was settled in light of IS: 516 – 1959. Shaft examples of size 100 mm x 100 mm x 500 mm were throwing. The cases were demolded after 24 h from tossing and kept in a water tank for 28 days curing. The examples were put in stacking outline and tried for flexural quality. The heap might be expanded until the point when the example comes up short and the greatest load connected to the example amid the test. The flexural test was performed on beams on universal testing machine according to IS: 516-1959.

Table-2 Flexural Strength

S.No	Fck	% fiber used	Flexural strength
1	35	0	3.45
2	35	0.1	3.66
3	35	0.3	3.71
4	35	0.5	3.74
5	35	1	3.56
6	35	1.5	3.32
7	35	2	3.30

8. Conclusion

The Flexibility of concrete is improved by addition of fiber as it fills the micro crack of the concrete and resist the concrete beam from falling apart. Flexure quality conduct in strengthened pillars is by all accounts indistinguishable starting at plain bars with change of greatest load bearing apportion from 0.20% to 0.35 % which is clearly because of cooperation of steel in capturing pliable burdens at later stage and close disappointment.

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